

**Garant****VBMT 110302, Grade: HB7020**

### Order data

Order number	261142 HB7020
GTIN	4045197717443
Item class	21G

### Technical description

Corner radius	0.2 mm
Main application	P
Chip breaker	SS
Cutting depth $a_p$	0.2 - 1.5 mm
Feed $f$	0.05 - 0.2 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	150 - 400 m/min
Grade	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 110302

Number of changes/inserts	2
Type of product	Indexable insert for turning