



Base body Parallel shank, with through-coolant, 12xD, Type: 18



Order data

Order number	232256 18
GTIN	4045197717801
Item class	22G

Description

Version:

With internal cooling.

Note:

Reduce feed rates f by 10% and v_c values by 30%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges Z : 2

Dia. range D_c : 18 - 24 mm

Reach L_1 : 288 mm

Shank $\varnothing D_s$: 25 mm

Shank length L_s : 56 mm

Clamping screws: 232990 TX9

Technical description

Dia. range D_c	18 - 24 mm
Shank $\varnothing D_s$	25 mm
Reach L_1	288 mm
Clamping screws	232990 TX9
Shank length L_s	56 mm
Number of cutting edges Z	2
Version	12xD
Shank	ISO 9766
Through-coolant	yes

Type of product

Indexable drill

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX9

674248 TX9

Torx® set of screws 10 pieces Drive TX9

232990 TX9

Torque screwdriver, fixed setting set torque 2,2 N·m

211750 2,2