

# Base body MT shank, without through-coolant, 12×D, Type: 48



### **Order data**

Order number	232270 48
GTIN	4045197717955
Item class	22G

### **Description**

#### **Version:**

For holes up to IT10 accuracy. Straight fluted.

#### Note

Reduce feed rates f by 10% and  $v_c$  values by 30%.

Further sizes available on request.

For suitable reducing adapters for tools with MT shanks see No. 343000-343530.

Through-coolant: no

Number of cutting edges Z: 2

Dia. range D<sub>c</sub>: 48 - 65 mm

Reach L<sub>1</sub>: 576 mm Morse taper MT size: 5

Clamping screws: 232990 TX20

### **Technical description**

Dia. range D <sub>c</sub>	48 - 65 mm
Clamping screws	232990 TX20
Reach L <sub>1</sub>	576 mm
Morse taper MT size	5
Number of cutting edges Z	2
Version	12×D
Shank	Morse taper
Through-coolant	no
Type of product	Indexable drill



## **Accessories**

Torx® set of screws 10 pieces Drive TX20	232990 TX20
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX20	674248 TX20
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600