

SWISS TOOLS

Cutting head, left-hand, Shank Ø / insert size: 25/12 mm



Order data

Order number	260013 25/12
GTIN	2050001912206
Item class	29D

Description

Version:

Interchangeable cutting heads for HSK-T and PSC base bodies. Optimum cooling via aligned High Pressure Cooling nozzles.

Suitable for :

Boring bar base body **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 25 mm

ISO code indexable cutting head: SCLCR/L

suitable indexable insert: CC.. 1204..

Minimum pre-drill Ø D_{min} : 32 mm

Centre-line offset: 17 mm

Overall length: 35 mm

Technical description

Insert size	12 mm
Centre-line offset	17 mm
Minimum pre-drill Ø D_{min}	32 mm

ISO code indexable cutting head	SCLCR/L
Cutting point / joint	25 mm
Spare parts	320620_2
suitable indexable insert	CC.. 1204..
Shank Ø	25 mm
Overall length	35 mm
Insert assignment	right-hand and neutral
Series	Cutting head
Application type	left-hand
Through-coolant	yes

Accessories

Torx-screw No. 2 Type 2	320620 2
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