

SWISS TOOLS

## Cutting head, right-hand, Shank Ø / insert size: 25/11 mm



### Order data

Order number	260316 25/11
GTIN	2050001912299
Item class	29D

### Description

#### Version:

Interchangeable cutting heads for HSK-T and PSC base bodies. Optimum cooling via aligned High Pressure Cooling nozzles.

#### Suitable for :

Boring bar base body **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 25 mm

ISO code indexable cutting head: SDUCR/L

suitable indexable insert: DC.. 11T3..

Minimum pre-drill Ø  $D_{min}$ : 32 mm

Centre-line offset: 17 mm

Overall length: 35 mm

### Technical description

ISO code indexable cutting head	SDUCR/L
suitable indexable insert	DC.. 11T3..
Cutting point / joint	25 mm

Insert screw	320624_2
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Insert size	11 mm
Centre-line offset	17 mm
Shank $\varnothing$	25 mm
Overall length	35 mm
Insert assignment	left-hand and neutral
Series	Cutting head
Application type	right-hand
Through-coolant	yes

## Accessories

Torx-screw No. 2 Type 2	320624 2
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