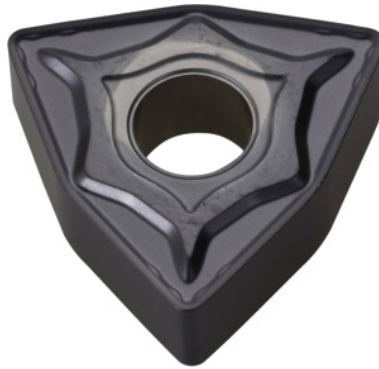


Garant**WN.G 060408, Grade: HB725**

Order data

Order number	252064 HB725
GTIN	4045197713476
Item class	21G

Description

WN.G 060408 HB725 Grade: HB725

Chip breaker: UM

Tolerance: M

Cutting depth a_p : 0.5 - 5 mmFeed f : 0.2 - 0.6 mm/rev.Cutting speed v_c main application: 50 - 250 m/min

Technical description

Main application	UNI
Cutting depth a_p	0.5 - 5 mm
Corner radius	0.8 mm
Cutting speed v_c main application	50 - 250 m/min
Chip breaker	UM
Feed f	0.2 - 0.6 mm/rev.
Cutting conditions	slightly interrupted

Grade	HB725
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 060408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning