

**Garant**
**Boring bar steel, right-hand, Shank  $\varnothing$  / insert size: 25/16mm**

**Order data**

Order number	261352 25/16
GTIN	4045197713636
Item class	21T

**Technical description**

Head length $L_1$	62.5 mm
Neck width $L_4$	19.5 mm
ISO code toolholder	A25R SVVCR/L16
suitable indexable insert	VC.. 1604..
Pack of insert screws	269028 8
Insert size	16 mm
Centre offset $L_3$	20 mm
Minimum pre-drill $\varnothing D_{\min}$	34 mm
Overall length $L$	200 mm
Clamping height $L_2$	23 mm
Setting angle $\kappa$	72.5 degrees
Usable depth $T$	13 mm
Shank $\varnothing D_s$	25 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	3xD
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring bar

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## Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500