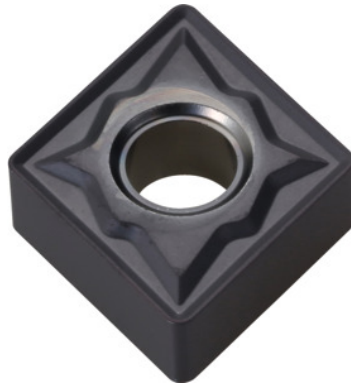


Garant
CNMG 120412, Grade: HB725


Order data

Order number	250160 HB725
GTIN	4045197713339
Item class	21G

Description

CNMG 120412 HB725 Grade: HB725
 Chip breaker: UM
 Tolerance: M
 Cutting depth a_p : 0.2 - 6 mm
 Feed f : 0.05 - 0.6 mm/rev.
 Cutting speed v_c main application: 50 - 250 m/min

Technical description

Corner radius	1.2 mm
Cutting speed v_c main application	50 - 250 m/min
Cutting conditions	slightly interrupted
Main application	UNI
Chip breaker	UM
Feed f	0.05 - 0.6 mm/rev.
Cutting depth a_p	0.2 - 6 mm

Grade	HB725
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning