

**Garant**
**VB.T 160408, Grade: HB725**


### Order data

|              |               |
|--------------|---------------|
| Order number | 261234 HB725  |
| GTIN         | 4045197713735 |
| Item class   | 21G           |

### Description

VB.T 160408 HB725 Grade: HB725

Chip breaker: UM

Tolerance: M

Cutting depth  $a_p$ : 0.2 - 4 mm

Feed  $f$ : 0.05 - 0.5 mm/rev.

Cutting speed  $v_c$  main application: 50 - 250 m/min

### Technical description

|                                      |                      |
|--------------------------------------|----------------------|
| Main application                     | UNI                  |
| Feed $f$                             | 0.05 - 0.5 mm/rev.   |
| Cutting conditions                   | slightly interrupted |
| Corner radius                        | 0.8 mm               |
| Cutting depth $a_p$                  | 0.2 - 4 mm           |
| Cutting speed $v_c$ main application | 50 - 250 m/min       |
| Chip breaker                         | UM                   |

|                               |                                    |
|-------------------------------|------------------------------------|
| Grade                         | HB725                              |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material                 | Carbide                            |
| ISO code indexable insert     | VBMT 160408                        |
| Number of changes/inserts     | 2                                  |
| Tolerance                     | M                                  |
| Type of product               | Indexable insert for turning       |