



## Combination grinding disc PREMIUM\*\*\* CUT AND GRIND, Disc Ø: 115mm



### Order data

Order number	563220 115
GTIN	9003170019132
Item class	53T

### Description

#### Version:

Thin **combination grinding disc** with multi-layer structure for high stability, with depth-of-cut protection in the dished area.

#### Application:

For separation and light metal-removal grinding without changing tools.

#### Specification:

**A46Q-BFXA.**

### Technical description

maximum speed	13300 min <sup>-1</sup>
Shape description	depressed centre
Bore Ø	22.23 mm
Disc thickness	2 mm
Specification	A46Q-BFXA
Disc Ø	115 mm

for material thicknesses	6 - 10 mm
Grinding medium code	A
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	20-30 degrees
recommended approach angle	90 degrees
optimised for material	Steel
optimised for material	HSS
Propulsive equipment	Angle grinders
maximum circumferential speed	80 m/s
Type of product	Cutting disc

## User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
Plastic, GRP	suitable only under restricted conditions		
dry	suitable		