

HOLEX®
Die, M: M27


Order data

Order number	140450 M27
GTIN	4045197714824
Item class	12K

Description

Version:

Closed, pre-slit form. \geq **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer.**

Lapped and nitrided, rake approx. 15°.

Thread type: M

Flank angle: 60 degrees

Tool material: HSS E

Norm: EN 22568

Tolerance class: DIN 13 6g

Pitch: 3 mm

External Ø: 65 mm

Height: 25 mm

Technical description

Pitch	3 mm
Height	25 mm
External Ø	65 mm

Tolerance class	DIN 13 6g
Thread size	27
Thread type	M
Flank angle	60 degrees
Tool material	HSS E
Norm	EN 22568
Cutting direction	right-hand