

**Garant****Plunge milling cutter 93°, with bore, Ø D / number of teeth Z: 63/4mm****Order data**

Order number	211807 63/4
GTIN	4045197715050
Item class	210

**Description****Version:**

Greater tool stiffness by elimination of twist between indexable insert and insert seat.

**Application:**

To prevent chips jamming, especially when milling deep pockets.

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 5.7** with bit No. **674252 size 20IP**.

**Technical description**

Pack of insert screws	219800 (20IP; 5.7 Nm)
Overall length $L_{tot}$	55 mm
Mounting bore $\varnothing$	22 mm
suitable indexable insert	VCG. 2205
Cutting edge $\varnothing D_c$	63 mm
Number of cutting edges Z	4
Circular interpolation milling $\varnothing D_{min}$	120 mm

Circular interpolation milling $\varnothing D_{\max}$	124 mm
Circular interpolation milling $a_p$	10 mm
Ramping angle $\alpha_{\max}$	3.22 degrees
Ramping length L for $\alpha_{\max}$	53.34 mm
$\varnothing D_3$	57 mm
Shank type	with bore
Setting angle $\kappa$	93 degrees
Milling application	Circular milling
Milling application	Ramping
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Plunge mill

## Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 10IP	674252 10IP
Set of insert screws 10 pieces	219800
Torque screwdriver, fixed setting set torque 5,7 N·m	211750 5,7