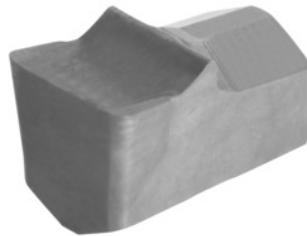


**Garant****Parting-off insert neutral, HU9310, Groove width w: 6,0mm****Order data**

Order number	273298 6,0
GTIN	4062406085865
Item class	21H

**Description****Application:**

For parting-off tools No. 273551 – 273558.

**Technical description**

Tool material	Carbide
Groove width w	6 mm
Feed f in steel < 900 N/mm <sup>2</sup>	0.17 mm/rev.
Coating	uncoated
Corner radius	0.3 mm
Main application	N
Cutting conditions	continuous
Grade	HU9310
Number of changes/inserts	1
Indexable insert profile	neutral
Type of product	Indexable insert for grooving

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	380 m/min	N
Aluminium (short chipping)	suitable	360 m/min	N
Alu > 10% Si	suitable	280 m/min	N
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		