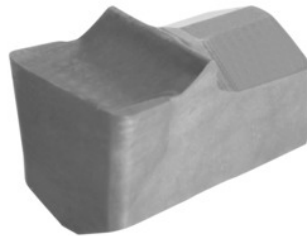


Garant**Parting-off insert neutral, HU9215, Groove width w: 6,0mm****Order data**

Order number	273296 6,0
GTIN	4062406085841
Item class	21H

Description**Application:**

For parting-off tools No. 273551 – 273558.

Technical description

Coating	uncoated
Groove width w	6 mm
Tool material	Carbide
Feed f in steel < 900 N/mm ²	0.17 mm/rev.
Corner radius	0.3 mm
Main application	K
Cutting conditions	heavily interrupted
Grade	HU9215
Number of changes/inserts	1
Indexable insert profile	neutral
Type of product	Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable only under restricted conditions	110 m/min	P
Steel < 750 N/mm ²	suitable only under restricted conditions	100 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	80 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	70 m/min	P
GG(G)	suitable	100 m/min	K
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		