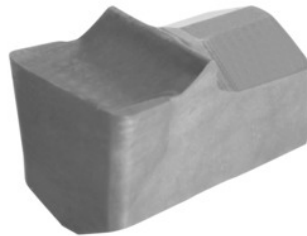


Garant**Parting-off insert neutral, HU9310, Groove width w: 8,0mm****Order data**

Order number	273298 8,0
GTIN	4062406085872
Item class	21H

Description**Application:**

For parting-off tools No. 273551 – 273558.

Technical description

Feed f in steel < 900 N/mm ²	0.19 mm/rev.
Corner radius	0.8 mm
Tool material	Carbide
Coating	uncoated
Groove width w	8 mm
Main application	N
Cutting conditions	continuous
Grade	HU9310
Number of changes/inserts	1
Indexable insert profile	neutral
Type of product	Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	380 m/min	N
Aluminium (short chipping)	suitable	360 m/min	N
Alu > 10% Si	suitable	280 m/min	N
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		