

SWISS TOOLS

Cutting head, right-hand, Shank Ø / insert size: 25/12 mm



Order data

Order number	250032 25/12
GTIN	2050001911971
Item class	29D

Description

Version:

Interchangeable cutting heads for HSK-T and PSC base bodies. Optimum cooling via aligned High Pressure Cooling nozzles.

Suitable for :

Boring bar base body **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 25 mm

ISO code indexable cutting head: PCLNR/L

suitable indexable insert: CN.. 1204..

Minimum pre-drill $\varnothing D_{\min}$: 32 mm

Centre-line offset: 17 mm

Overall length: 35 mm

Technical description

suitable indexable insert	CN.. 1204..
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Cutting point / joint	25 mm

Shim	320610_P01
Centre-line offset	17 mm
ISO code indexable cutting head	PCLNR/L
Insert size	12 mm
Shank Ø	25 mm
Overall length	35 mm
Lever	320612_P01
Spring pin	320618_P01
Lever screw	320611_P01
Insert assignment	left-hand and neutral
Series	Cutting head
Application type	right-hand
Through-coolant	yes

Accessories

Tube pin No. 7 Type P01	320618 P01
Intermediate spacer No. 1 Type P01	320610 P01
Toggle lever No. 4 Type P01	320612 P01
Clamping screw No. 3 Type P01	320611 P01