

**Garant****Individual trapezoidal hand tap Second tap, uncoated, Tr: TR8X1,5****Order data**

Order number	130780 TR8X1,5
GTIN	4062406086961
Item class	11G

**Description****Version:**

3-piece set, **consisting of taper, second, and plug tap.**

- **Taper tap with long pilot pin**
- **Plug tap tolerance H7**

**Note:**

**Tool unsuitable for reversing out.**

Thread pitch: 1.5 mm

Overall length L: 80 mm

Shank Ø D<sub>s</sub>: 6 mm

Shank square □: 4.9 mm

Tapping hole Ø: 6.6 mm

**Technical description**

Overall length L	80 mm
Shank Ø D <sub>s</sub>	6 mm
Thread pitch	1.5 mm
Number of cutting edges Z	3
Number of clamping slots	3
Shank square □	4.9 mm
Tapping hole Ø	6.6 mm
Thread size	8
Coating	uncoated

Thread type	TR
Flank angle	30 degrees
Tool material	HSS E
Standard	Manufacturer's standard
Tolerance class	DIN 103 7H
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap