

### Trapezoidal hand tap set, uncoated, Tr: TR10X2



### **Order data**

Order number	130760 TR10X2
GTIN	4062406086985
Item class	11G

# **Description**

#### **Version:**

3-piece set, consisting of taper, second, and plug tap.

- · Taper tap with long pilot pin
- · Plug tap tolerance H7

#### Note:

### Tool unsuitable for reversing out.

Thread pitch: 2 mm Overall length L: 90 mm Shank Ø D<sub>3</sub>: 7 mm

Shank square  $\square$ : 5.5 mm Tapping hole  $\varnothing$ : 8.2 mm

# **Technical description**

Shank Ø D₅	7 mm
Overall length L	90 mm
Number of clamping slots	3
Tapping hole Ø	8.2 mm
Number of cutting edges Z	3
Thread pitch	2 mm
Shank square □	5.5 mm

Thread size	10
inread Size	10
Coating	uncoated
Thread type	TR
Flank angle	30 °
Tool material	HSS E
Standard	Manufacturer's standard
Tolerance class	DIN 103 7H
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Тар
Shank Through-coolant Application for type of drilling Cutting direction Type of threading tool Colour ring	Plain shank with h9  no  up to 1.5×D for through holes  right-hand  Hand tap  without