

**Garant**
**Trapezoidal hand tap set, uncoated, Tr: TR12X3**

**Order data**

Order number	130760 TR12X3
GTIN	4062406087005
Item class	11G

**Description**
**Version:**

3-piece set, **consisting of taper, second, and plug tap.**

- **Taper tap with long pilot pin**
- **Plug tap tolerance H7**

**Note:**

**Tool unsuitable for reversing out.**

Thread pitch: 3 mm

Overall length L: 110 mm

Shank  $\varnothing D_s$ : 8 mm

Shank square  $\square$ : 6.2 mm

Tapping hole  $\varnothing$ : 9.25 mm

**Technical description**

Tapping hole $\varnothing$	9.25 mm
Number of clamping slots	3
Overall length L	110 mm
Shank square $\square$	6.2 mm
Thread pitch	3 mm
Shank $\varnothing D_s$	8 mm
Number of cutting edges Z	3

Thread size	12
Coating	uncoated
Thread type	TR
Flank angle	30 °
Tool material	HSS E
Standard	Manufacturer's standard
Tolerance class	DIN 103 7H
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap