

Garant
Individual trapezoidal hand tap Plug tap, uncoated, Tr: TR22X5

Order data

Order number	130790 TR22X5
GTIN	4062406087869
Item class	11G

Description
Version:

3-piece set, **consisting of taper, second, and plug tap.**

- **Taper tap with long pilot pin**
- **Plug tap tolerance H7**

Note:

Tool unsuitable for reversing out.

Thread pitch: 5 mm

Overall length L: 180 mm

Shank $\varnothing D_s$: 16 mm

Shank square \square : 12 mm

Tapping hole \varnothing : 17.25 mm

Technical description

Overall length L	180 mm
Thread pitch	5 mm
Tapping hole \varnothing	17.25 mm
Shank $\varnothing D_s$	16 mm
Number of clamping slots	3
Shank square \square	12 mm
Number of cutting edges Z	3
Thread size	22
Coating	uncoated

Thread type	TR
Flank angle	30 °
Tool material	HSS E
Standard	Manufacturer's standard
Tolerance class	DIN 103 7H
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap