

Garant
Individual trapezoidal hand tap Second tap, uncoated, Tr: TR24X5

Order data

Order number	130780 TR24X5
GTIN	4062406087777
Item class	11G

Description
Version:

3-piece set, **consisting of taper, second, and plug tap.**

- **Taper tap with long pilot pin**
- **Plug tap tolerance H7**

Note:

Tool unsuitable for reversing out.

Thread pitch: 5 mm

Overall length L: 190 mm

Shank Ø D_s: 18 mm

Shank square □: 14.5 mm

Tapping hole Ø: 19.25 mm

Technical description

Tapping hole Ø	19.25 mm
Thread pitch	5 mm
Number of clamping slots	3
Overall length L	190 mm
Shank square □	14.5 mm
Shank Ø D _s	18 mm
Number of cutting edges Z	3
Thread size	24
Coating	uncoated

Thread type	TR
Flank angle	30 degrees
Tool material	HSS E
Standard	Manufacturer's standard
Tolerance class	DIN 103 7H
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap