

# Individual trapezoidal hand tap Taper tap, uncoated, Tr: TR14X3



### **Order data**

Order number	130770 TR14X3
GTIN	4062406087616
Item class	11G

## **Description**

#### **Version:**

3-piece set, consisting of taper, second, and plug tap.

- · Taper tap with long pilot pin
- · Plug tap tolerance H7

#### Note:

### Tool unsuitable for reversing out.

Thread pitch: 3 mm Overall length L: 130 mm Shank  $\varnothing$  D<sub>s</sub>: 10 mm Shank square  $\square$ : 8 mm Tapping hole  $\varnothing$ : 11.25 mm

## **Technical description**

Thread pitch	3 mm
Tapping hole Ø	11.25 mm
Number of cutting edges Z	3
Overall length L	130 mm
Shank Ø D <sub>s</sub>	10 mm
Shank square □	8 mm
Number of clamping slots	3
Thread size	14
Coating	uncoated

Thread type	TR
Flank angle	30 degrees
Tool material	HSS E
Standard	Manufacturer's standard
Tolerance class	DIN 103 7H
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Type of product	Тар