

Garant**Insert for engraving, HB7525, Type: UNI****Order data**

Order number	217211 UNI
GTIN	4062406087906
Item class	21Y

Description

Insert for engraving UNI Feed f: 0.003-0.03 mm

Technical description

Tool material	Carbide
Type	UNI
Feed f	0.003-0.03 mm
Grade	HB7525
Point angle	45 °
Corner radius R _e	0.08 mm
Shoulder length b	0.4 mm
t _{max}	2 mm
W _{max}	2.06 mm

Type of product

Vendeskærsplatte til
gravering og afgratning**User data**

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	70 m/min	P
Steel < 750 N/mm ²	suitable	60 m/min	P
Steel < 900 N/mm ²	suitable	50 m/min	P
Steel < 1100 N/mm ²	suitable	40 m/min	P
INOX < 900 N/mm ²	suitable	40 m/min	M
INOX > 900 N/mm ²	suitable	30 m/min	M
GG(G)	suitable	60 m/min	K
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
Air	suitable only under restricted conditions		