



Shoulder mill 90°, with bore, Ø D / number of teeth Z: 50/5mm



Order data

Order number	215102 50/5
GTIN	4062406087982
Item class	220

Description

Version:

Robust shoulder milling cutter. Insert seats enclose the inserts on several sides for stable machining conditions.

For use in combination with indexable insert 215117 UNI as a **high feed rate indexable face mill**.

Application:

With double-sided 3-edge inserts XNEX0806.. or single-sided 3-edge inserts XNEX0806.. **High feed rate**.

Note:

GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Technical description

Overall length L_{tot}	40 mm
suitable indexable insert	XNEX 0806..
maximum cutting depth $a_{p,max}$	4 mm
Number of cutting edges Z	5
Cutting edge $\varnothing D_c$	50 mm

Mounting bore \varnothing	22 mm
Pack of insert screws	219798 1 (15IP; 3.8 Nm)
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	End / face mill