



## Shoulder mill 90°, with bore, Ø D / number of teeth Z: 63/6mm



### Order data

Order number	215102 63/6
GTIN	4062406087999
Item class	220

### Description

#### Version:

Robust shoulder milling cutter. Insert seats enclose the inserts on several sides for stable machining conditions.

For use in combination with indexable insert 215117 UNI as a **high feed rate indexable face mill**.

#### Application:

With double-sided 3-edge inserts XNEX0806.. or single-sided 3-edge inserts XNEX0806.. **High feed rate**.

#### Note:

GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

### Technical description

Mounting bore Ø	22 mm
Overall length $L_{tot}$	40 mm
maximum cutting depth $a_{p,max}$	4 mm
Number of cutting edges Z	6
Cutting edge Ø $D_c$	63 mm

Pack of insert screws	219798 1 (15IP; 3.8 Nm)
suitable indexable insert	XNEX 0806..
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	End / face mill