

SWISS TOOLS

Cutting head, left-hand, Shank Ø / insert size: 32/12 mm



Order data

Order number	260013 32/12
GTIN	2050001912213
Item class	29D

Description

Version:

Interchangeable cutting heads for HSK-T and PSC base bodies. Optimum cooling via aligned High Pressure Cooling nozzles.

Suitable for :

Boring bar base body **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 32 mm

ISO code indexable cutting head: SCLCR/L

suitable indexable insert: CC.. 1204..

Minimum pre-drill Ø D_{min} : 40 mm

Centre-line offset: 22 mm

Overall length: 35 mm

Technical description

ISO code indexable cutting head	SCLCR/L
Minimum pre-drill Ø D_{min}	40 mm
Insert size	12 mm

Spare parts	320620_2
Cutting point / joint	32 mm
suitable indexable insert	CC.. 1204..
Centre-line offset	22 mm
Shank Ø	32 mm
Overall length	35 mm
Insert assignment	right-hand and neutral
Series	Cutting head
Application type	left-hand
Through-coolant	yes

Accessories

Torx-screw No. 2 Type 2	320620 2
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