

SWISS TOOLS

Cutting head, right-hand, Shank Ø / insert size: 40/12 mm



Order data

Order number	250032 40/12
GTIN	2050001911995
Item class	29D

Description

Version:

Interchangeable cutting heads for HSK-T and PSC base bodies. Optimum cooling via aligned High Pressure Cooling nozzles.

Suitable for :

Boring bar base body **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 40 mm

ISO code indexable cutting head: PCLNR/L

suitable indexable insert: CN.. 1204..

Minimum pre-drill Ø D_{min} : 50 mm

Centre-line offset: 27 mm

Overall length: 40 mm

Technical description

ISO code indexable cutting head	PCLNR/L
Cutting point / joint	40 mm
Shim	320610_P01

Centre-line offset	27 mm
Insert size	12 mm
suitable indexable insert	CN.. 1204..
Minimum pre-drill $\varnothing D_{\min}$	50 mm
Shank \varnothing	40 mm
Overall length	40 mm
Lever	320612_P01
Spring pin	320618_P01
Lever screw	320611_P01
Insert assignment	left-hand and neutral
Series	Cutting head
Application type	right-hand
Through-coolant	yes

Accessories

Tube pin No. 7 Type P01	320618 P01
Clamping screw No. 3 Type P01	320611 P01
Intermediate spacer No. 1 Type P01	320610 P01
Toggle lever No. 4 Type P01	320612 P01