



## Self-centring three-jaw chuck ROTA-S 2.0 with short taper and base and hard top jaws, DIN 702-3, Type: 315/6



### Order data

Order number	313137 315/6
GTIN	2050001928924
Item class	33U

### Description

#### Version:

- **Maximum concentricity and jaw exchange repeatability.**
- **Long service life with very high precision.**
- **Modular protective sleeve system.**
- **Very short set-up times.**
- **Chuck body case-hardened up to 315 mm Ø.**
- **Large aperture (dimension E!).**
- **Safety peg for maximum operator safety.**
- **Base jaws compatible with chucks of the system "F" and system "Duro".**
- **Flexible clamping of small and large components.**
- **High-precision clamping of very small internal Ø.**

#### Application:

For spindle noses DIN 55027 with studs and collar nuts. The chuck is always fitted to the spindle nose directly without an intermediate flange.

#### Standard:

**DIN 702-3.**

#### Material:

Entirely made of steel, suitable for high speeds (see table).

**Supplied with:**

1 safety chuck key and 1 set fastening screws.

1 set base jaws and hard top jaws.

**Optional extras:**

**For spare and additional jaws** see No. 313200 – 313350.

Colour code for accessories: Schunk self-centring chucks and jaws

Clamping range with external hard top jaws: 14 - 333 mm

Clamping range with internal hard top jaws: 95 - 326 mm

Clamping stroke per jaw S: 9.9 mm

External Ø A: 323 mm

Aperture E: 92 mm

Centring taper Ø B: 106.39 mm

---

**Technical description**

Aperture E	92 mm
Centring taper Ø B	106.39 mm
Type	315
Weight	62.1 kg
Clamping range with external hard top jaws	14 - 333 mm
maximum speed	3400 min <sup>-1</sup>
Clamping stroke per jaw S	9.9 mm
External Ø A	323 mm
Size of studs	M12
Number of studs	4
Clamping range with internal hard top jaws	95 - 326 mm
Short taper arbor	6
Chuck key hexagon socket K	16 mm
Series	ROTA-S plus
Standard	DIN 702-3
Colour code for accessories	Schunk self-centring chucks and jaws
Type of product	Self-centring chucks

## Accessories

Hardened top jaw set, 3 pieces for chuck type 315	313210 315
Base jaw set, 3 pieces, straight teeth for chuck type 315	313207 315
Base jaw set, 3 pieces, angled serrations for chuck type 315	313205 315
Base jaw set, 3 pieces, angled serrations for chuck type 315	313200 315
Hardened top jaw set, 3 pieces for chuck type 315	313250 315