



## ROTA-S-plus 2.0 self-centring three-jaw chuck with scroll stepped jaws, DIN 702-4, Type: 250



### Order data

Order number	313115 250
GTIN	2050001928726
Item class	33U

### Description

#### Version:

- **Maximum concentricity and jaw exchange repeatability.**
- **Long service life with very high precision.**
- **Modular protective sleeve system.**
- **Very short set-up times.**
- **Chuck body case-hardened up to 315 mm Ø.**
- **Large aperture (dimension E!).**
- **Safety peg for maximum operator safety.**
- **Base jaws compatible with chucks of the system "F" and system "Duro".**
- **Flexible clamping of small and large components.**
- **High-precision clamping of very small internal Ø.**

#### Callout:

Hardened, extremely stiff and polished chuck body.

Base jaws with angled serrations.

Special shape with spray edge.

Push button for jaw change.

Jaw locking (3 times – apart from size 400).

Engagement pin for pre-positioning of the base jaw.

Actuation by means of a wrench

**Application:**

For machines with recessed mount or for mounting by means of flange. Secured with screws from the front. The flange blanks must always be fitted first to the machine and then matched to the chuck.

**Standard:**

**DIN 702-4.**

**Material:**

Entirely made of steel, suitable for high speeds (see table).

**Supplied with:**

1 safety chuck key and 1 set fastening screws.

1 set scroll stepped jaws.

**Optional extras:**

**For spare and additional jaws** see No. 313200 – 313350.

## Technical description

Weight	28.8 kg
Centring $\varnothing$ B	235 mm
Type	250
Clamping stroke per jaw S	7.7 mm
Chuck key hexagon socket K	16 mm
Aperture E	62 mm
Clamping range with internal hard top jaws	92 - 252 mm
Clamping range with external hard top jaws	10 - 250 mm
External $\varnothing$ A	256 mm
Chuck height D	98 mm
maximum speed	4200 min <sup>-1</sup>
Series	ROTA-S plus
Standard	DIN 702-4
Colour code for accessories	Schunk self-centring chucks and jaws
Type of product	Self-centring chucks

## Accessories

Base jaw set, 3 pieces,angled serration for chuck type 250	313205 250
Base jaw set, 3 pieces,angled serration for chuck type 250	313200 250
Hardened top jaw set, 3 pieces for chuck type 250	313250 250
Hardened top jaw set, 3 pieces for chuck type 250	313210 250
Base jaw set, 3 pieces,straight serration for chuck type 250	313207 250