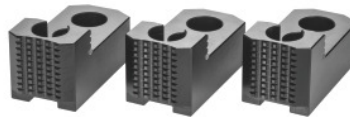




Stepped top jaws set, 3 pieces, for chuck type: 315



Order data

Order number	313770 315
GTIN	2050001929853
Item class	33T

Description

Version:

Precision milled slots and **precision ground** serration, **burnished**.

Hardened.

Application:

For external and internal clamping.

Material:

Quality product made of 16MnCr5.

Suitable for:

Heavy-duty chucks from Schunk, Röhmm and other heavy-duty chuck manufacturers.

Optional extras:

T-nuts No. 313505 – 313605.

Note:

Hard top and stepped jaws purchased subsequently must be ground internally in the chuck for concentricity and runout.

- **When fitting to a chuck, please check serrations, slot width (D), and hole spacing (a, b).**
- **Aluminium top jaws on request.**

Technical description

for chuck type	315 mm
Height H	52 mm
Width B	50 mm
Bore spacing b	30 mm

Slot width D	21 mm
Hole centre spacing a	20 mm
Length L	104 mm
for thread DIN 912	M16
Material	Steel 16MnCr5
suitable for colour code	Schunk heavy-duty chucks and jaws
Type of product	Heavy-duty lathe chuck jaws