



Stepped top jaws set, 3 pieces, for chuck type: 250



Order data

Order number	313770 250
GTIN	2050001929846
Item class	33T

Description

Version:

Precision milled slots and **precision ground** serration, **burnished**.

Hardened.

Application:

For external and internal clamping.

Material:

Quality product made of 16MnCr5.

Suitable for:

Heavy-duty chucks from Schunk, Röhms and other heavy-duty chuck manufacturers.

Optional extras:

T-nuts No. 313505 – 313605.

Note:

Hard top and stepped jaws purchased subsequently must be ground internally in the chuck for concentricity and runout.

- **When fitting to a chuck, please check serrations, slot width (D), and hole spacing (a, b).**
- **Aluminium top jaws on request.**

Technical description

Height H	54 mm
Hole centre spacing a	25.5 mm
Width B	40 mm
Bore spacing b	30 mm

Slot width D	16 mm
Length L	101.5 mm
for chuck type	250 mm
Material	Steel 16MnCr5
suitable for colour code	Schunk heavy-duty chucks and jaws
Type of product	Heavy-duty lathe chuck jaws