

**CNMM 1204XL, Type: PR005S****Order data**

Order number	250489 PR005S
GTIN	4960664836970
Item class	25E

Description

CNMM 1204XL PR005S Grade: PR005S
Chip breaker: SX
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.15 - 0.45 mm/rev.
Cutting speed v_c main application: 30 - 90 m/min

Technical description

Grade	PR005S
Cutting depth a_p	0.5 - 4 mm
Cutting speed v_c main application	30 - 90 m/min
Main application	S
Chip breaker	SX
Tool material	Carbide
Finishing/roughing assignment	Roughing
Cutting conditions	continuous

Feed f	0.15 - 0.45 mm/rev.
Coating	Megacoat Hard
ISO code indexable insert	CNMM 1204XL
Number of changes/inserts	4
Shim	259031 15
Type of product	Indexable insert for turning