


CNMM 1204XL, Type: PR015S

Order data

Order number	250489 PR015S
GTIN	4960664837731
Item class	25E

Description

CNMM 1204XL PR015S Grade: PR015S
 Chip breaker: SX
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.15 - 0.45 mm/rev.
 Cutting speed v_c main application: 25 - 70 m/min

Technical description

Finishing/roughing assignment	Roughing
Cutting speed v_c main application	25 - 70 m/min
Cutting depth a_p	0.5 - 4 mm
Main application	S
Feed f	0.15 - 0.45 mm/rev.
Tool material	Carbide
Chip breaker	SX
Grade	PR015S

Cutting conditions	slightly interrupted
Coating	Megacoat Hard
ISO code indexable insert	CNMM 1204XL
Number of changes/inserts	4
Shim	259031 15
Type of product	Indexable insert for turning