

Heavy-Duty blade carrier for face grooving, right-hand, Ø range Groove D1 / D2: 120/180mm



Order data

Order number	274060 120/180
GTIN	4062406094003
Item class	21U

Description

Version:

For grooving inserts No. 275021 – 275048.

Application:

In conjunction with toolholder No. 274004 or alternatively with adapter No. 274003 and suitable toolholder for parting-off tools.

Attention:

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 separately.

Note:

 $D_1 = minimum \varnothing$ for the first groove / $D_2 = maximum \varnothing$ for the first cut.

 $D_2 = 999$ in the size designation corresponds to theoretically infinite.

Technical description

maximum cutting depth t _{max}	40 mm
maximum 1st groove Ø D ₂	180 mm
minimum 1st groove Ø D ₁	120 mm
Application type	right-hand
System key	yes
Groove width w	5 mm

Groove width w	6 mm
Type of product	Cartridges