

# Heavy-Duty blade carrier for face grooving, right-hand, Ø range Groove D1 / D2: 184/250mm



### **Order data**

Order number	274070 184/250
GTIN	4062406094072
Item class	21U

## **Description**

#### **Version:**

For grooving inserts No. 275021 – 275048.

#### **Application:**

In conjunction with toolholder No. 274004 or alternatively with adapter No. 274003 and suitable toolholder for parting-off tools.

#### **Attention:**

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 separately.

#### Note:

 $D_1 = minimum \varnothing$  for the first groove /  $D_2 = maximum \varnothing$  for the first cut.

 $D_2 = 999$  in the size designation corresponds to theoretically infinite.

## **Technical description**

minimum 1st groove Ø D <sub>1</sub>	184 mm
maximum 1st groove Ø D <sub>2</sub>	250 mm
maximum cutting depth t <sub>max</sub>	70 mm
Application type	right-hand
System key	yes
Groove width w	8 mm

Data sheet

## **⚠** Hoffmann Group

Type of product Cartridges