Garant

Medium-Plus blade carrier for face grooving, left-hand, \varnothing range Groove D1 / D2: 174/250mm



Order data

Order number	274032 174/250
GTIN	4062406094188
Item class	21U

Description

Version:

For grooving inserts No. 275021 – 275048. $D_2 = 999$ in the size designation corresponds to theoretically infinite.

Application:

In conjunction with toolholder No. 274002 or alternatively with adapter No. 274001 and suitable toolholder for parting-off tools.

Attention:

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 separately.

Note:

 D_1 = minimum Ø for the first first groove / D_2 = minimum Ø for the second groove.

Technical description

maximum cutting depth t _{max}	30 mm
maximum 1st groove Ø D ₂	250 mm
minimum 1st groove Ø D ₁	174 mm
Application type	left-hand
System key	yes
Groove width w	3 mm

Type of product

Cartridges