

Garant
Heavy-Duty blade carrier for face grooving, left-hand, Ø range Groove D1 / D2: 170/250mm

Order data

Order number	274064 170/250
GTIN	4062406094379
Item class	21U

Description
Version:

For grooving inserts No. 275021 – 275048.

Application:

In conjunction with toolholder No. 274004 or alternatively with adapter No. 274003 and suitable toolholder for parting-off tools.

Attention:

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 separately.

Note:

D_1 = minimum \varnothing for the first groove / D_2 = maximum \varnothing for the first cut.

$D_2 = 999$ in the size designation corresponds to theoretically infinite.

Technical description

maximum 1st groove $\varnothing D_2$	250 mm
minimum 1st groove $\varnothing D_1$	170 mm
maximum cutting depth t_{\max}	40 mm
Application type	left-hand
System key	yes
Groove width w	5 mm

Groove width w	6 mm
Type of product	Cartridges