

**Garant**
**Heavy-Duty blade carrier for face grooving, left-hand, Ø range Groove D1 / D2: 184/250mm**

**Order data**

Order number	274072 184/250
GTIN	4062406094430
Item class	21U

**Description**
**Version:**

For grooving inserts No. 275021 – 275048.

**Application:**

In conjunction with toolholder No. 274004 or alternatively with adapter No. 274003 and suitable toolholder for parting-off tools.

**Attention:**

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 separately.

**Note:**

$D_1$  = minimum  $\varnothing$  for the first groove /  $D_2$  = maximum  $\varnothing$  for the first cut.

$D_2 = 999$  in the size designation corresponds to theoretically infinite.

**Technical description**

maximum 1st groove $\varnothing D_2$	250 mm
minimum 1st groove $\varnothing D_1$	184 mm
maximum cutting depth $t_{\max}$	70 mm
Application type	left-hand
System key	yes
Groove width $w$	8 mm

Type of product

Cartridges