

## Garant

### Medium-Plus blade carrier for face grooving, right-hand, Ø range Groove D1 / D2: 42/60mm



#### Order data

Order number	274044 42/60
GTIN	4062406094713
Item class	21U

#### Description

##### Version:

For grooving inserts No. 275021 – 275048.  $D_2 = 999$  in the size designation corresponds to theoretically infinite.

##### Application:

In conjunction with toolholder No. 274002.

##### Attention:

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 1 separately.

##### Note:

$D_1$  = minimum Ø for the first groove /  $D_2$  = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

System key: yes

Groove width  $w$ : 4 mm

maximum cutting depth  $t_{max}$ : 18 mm

#### Technical description

minimum 1st groove Ø $D_1$	42 mm
maximum 1st groove Ø $D_2$	60 mm
maximum cutting depth $t_{max}$	18 mm

Application type	right-hand
System key	yes
Groove width w	4 mm
Type of product	Cartridges