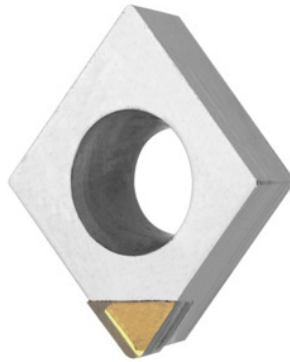


Garant**CCGW 09T304 FN, MCD, Cutting edge version: NK**

Order data

Order number	265916 NK
GTIN	4062406095680
Item class	21L

Description

Version:

MCD - mono-crystalline diamond, laser-profiled cutting edges. Honing for short-chipping non-ferrous metals.

Application:

For very fine machining for the best finishing surfaces.

Recommendation:

For the best results, use the GARANT Master eco system. Alternatively all suitable ISO tool holders and boring bars can be used.

Technical description

Grade	MCD
Tool material	MCD
Cutting depth a_p	0.01 - 0.2 mm
Finishing/roughing assignment	Finishing
Feed f	0.005 - 0.08 mm/rev.

Cutting conditions	continuous
Cutting edge version	NK
Cutting speed v_c main application	80 - 1000 m/min
Coating	uncoated
ISO code indexable insert	CCGW 09T304 FN
Number of changes/inserts	1
Product name attribute	MCD
Facility for resharpening	yes
Type of product	Indexable insert for turning