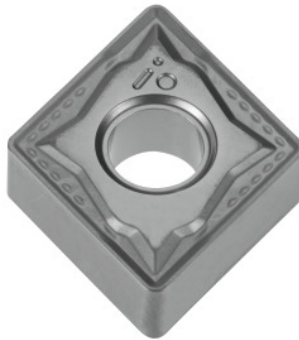


Garant
CNMG 120408, Type: HB725


Order data

Order number	250140 HB725
GTIN	4062406095819
Item class	21G

Description

CNMG 120408 HB725 Grade: HB725
 Chip breaker: UM/UG
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.05 - 0.8 mm/rev.
 Cutting speed v_c main application: 50 - 250 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting speed v_c main application	50 - 250 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed f	0.05 - 0.8 mm/rev.
Grade	HB725
Main application	UNI
Chip breaker	UM/UG

Corner radius	0.8 mm
Tool material	Carbide
Cutting depth a_p	0.2 - 4 mm
Coating	PVD
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning