

3M Scotch-Brite™

**Fleece velour-backed abrasive disc GB-DH, Ø 115 mm, Grit equivalent: 80****Order data**

Order number	566902 80
GTIN	50048011643996
Item class	53M

**Description****Version:**

Fleece velour-backed abrasive discs with through-stitched backing for hook and loop fastener. With removable centre for more precise positioning and attachment of the disc to the backing pad (**approx. 50 % reduction in vibration level with velour-backed abrasive discs No. 566965**).

Very **aggressive fleece disc** with high edge stability. The integral **ceramic grit (CER)** permits high metal removal rates. **Ideal for improving surface finish smoothness after pre-grinding with Cubitron™ II.**

**Application:**

Ideal for **removal of small weld spatter** and for **coarser cleaning and deburring tasks**. No formation of chatter marks on the surface.

On angle grinders with hook and loop fastener backing pad No. 566960 or 566965.

**Note:**

See No. **567705ff** onwards for velour-backed abrasive discs for rough abrasion.

**Technical description**

Colour	red
Grit designation	very coarse

Grit equivalent	80
Version	A coarse heavy duty
Disc Ø	115 mm
Series	GB-DH
Grinding medium code	Ceramic
Iron, sulphur and chlorine constituents	< 0.1 %
Product name attribute	Ø 115 mm
Manufacturer's designation	GB-DH
maximum circumferential speed	40 m/s
Type of product	Non-woven abrasive

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Wood	suitable		
Paint	suitable		
Uni	suitable		
wet maximum	suitable only under restricted conditions		

dry

suitable

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**Accessories**

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Hook and loop backing pad with Thread M 14 External Ø  
115 mm

566960 115

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Hook and loop backing pad with Centring and M 14 thread  
External Ø 115 mm

566965 115