

**Garant****VCGW 110304 FN, MCD, Cutting edge version: NK****Order data**

Order number	265980 NK
GTIN	4062406096212
Item class	21L

**Description****Version:**

**MCD** - mono-crystalline diamond, laser-profiled cutting edges. Honing for short-chipping non-ferrous metals.

**Application:**

For very fine machining for the best finishing surfaces.

**Recommendation:**

For the best results, use the GARANT Master eco system. Alternatively all suitable ISO tool holders and boring bars can be used.

**Technical description**

Feed f	0.005 - 0.08 mm/rev.
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Grade	MCD
Tool material	MCD

Cutting edge version	NK
Cutting depth $a_p$	0.01 - 0.2 mm
Cutting speed $v_c$ main application	80 - 1000 m/min
Coating	uncoated
ISO code indexable insert	VCGW 110304 FN
Number of changes/inserts	1
Product name attribute	MCD
Facility for resharpener	yes
Type of product	Indexable insert for turning