

Garant**DCGW 11T304 FN, MCD, Cutting edge version: NS****Order data**

Order number	265964 NS
GTIN	4062406096113
Item class	21L

Description**Version:**

MCD - mono-crystalline diamond, laser-profiled cutting edges. Honing for synthetic materials (PMMA, POM, acrylics etc.).

Application:

For very fine machining for the best finishing surfaces.

Recommendation:

For the best results, use the GARANT Master eco system. Alternatively all suitable ISO tool holders and boring bars can be used.

Technical description

Tool material	MCD
Cutting conditions	continuous
Cutting depth a_p	0.01 - 0.2 mm
Finishing/roughing assignment	Finishing
Cutting edge version	NS

Grade	MCD
Cutting speed v_c main application	100 - 1400 m/min
Feed f	0.005 - 0.4 mm/rev.
Coating	uncoated
ISO code indexable insert	DCGW 11T304 FN
Number of changes/inserts	1
Product name attribute	MCD
Facility for resharpening	yes
Type of product	Indexable insert for turning