## Garant

# Hi5 high feed rate indexable face mill, with bore, $\varnothing$ D / number of teeth Z: 63/5mm



#### **Order data**

Order number	213110 63/5
GTIN	4045197718495
Item class	210

## **Description**

#### **Description:**

Powerful and smooth-cutting high feed rate indexable face mill.

Particularly smooth-running, due to unequal spacing of the teeth.

Can also be used for semi-finishing.

Cost-efficiency due to 5-edge inserts.

#### Note:

Use GARANT torque screwdriver TQ No. 211750 size 5.7 with bit No. 674252 size 20IP.

## **Technical description**

suitable indexable insert	POMX 10T5
Overall length L <sub>tot</sub>	50 mm
Cutting edge Ø D <sub>c</sub>	63 mm
Pack of insert screws	219889 (20IP; 5.7 Nm)
maximum cutting depth a <sub>p max</sub>	2.2 mm

$\varnothing$ D <sub>3</sub>	43.6 mm
Mounting bore Ø	27 mm
Number of cutting edges Z	5
Series	Hi5
Setting angle κ	90 degrees
Shank type	with bore
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Face mill

## **Accessories**

Set of insert screws10 pieces	219889
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 20IP	674252 20IP
Torque screwdriver, fixed setting set torque 5,7 N·m	211750 5,7