

Garant**Grooving insert neutral, HU9310, Groove width w: 3mm****Order data**

Order number	275006 3
GTIN	4062406098353
Item class	21H

Description**Version:**

With ground flanks.

Application:

For small groove \varnothing in conjunction with blade carriers No. 274010 – 274026.

Suitable for:

Blade carrier No. 274010 – 274026. Boring bars No. 274170 – 274171.

Suitable for:

For small groove \varnothing in conjunction with blade carriers No. 274010 – 274026.

Technical description

Tool material	Carbide
Feed f in steel < 900 N/mm ²	0.08 mm/rev.
Corner radius	0.2 mm
Coating	uncoated
Cutting conditions	continuous
Grade	HU9310
Number of changes/inserts	1

Indexable insert profile	neutral
Type of product	Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	380 m/min	N
Aluminium (short chipping)	suitable	360 m/min	N
Alu > 10% Si	suitable	280 m/min	N
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		