

Garant
Standard keyway broaching toolholder \varnothing DS 16 mm, from slot width m: 6mm

Order data

Order number	290356 6
GTIN	4062406099244
Item class	29K

Description
Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 14 mm, minimum pre-drill \varnothing = 38.22 mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

Technical description

Screw	290399 2
Shank \varnothing	16 mm
suitable for slot width m	6; 8 mm
Reach L_1	56 mm
Centre offset L_3	9 mm
Min. pre-drilling - \varnothing D_{min}	17.49 mm
Min. pre-drilling - \varnothing D_{min}	17.85 mm
Tool holder \varnothing D_1	16 mm

Through-coolant	yes
Shank length L _s	40 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tool