

Garant
**Keyway broaching toolholder for keyway broaching equipment Shank WTO,
from slot width m: 8mm**

Order data

Order number	290352 8
GTIN	4062406099602
Item class	29K

Description
Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 14 mm, minimum pre-drill $\varnothing = 38.22$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

Technical description

suitable for slot width m	8 mm
Reach L_1	37 mm
Min. pre-drilling $-\varnothing D_{\min}$	21.7 mm

Screw	290399 2
Centre offset L ₃	11 mm
Shank Ø	16 mm
Tool holder Ø D ₁	20 mm
Through-coolant	no
Shank length L _s	6 mm
Shank	WTO
Type of product	Keyway broaching and profile slotting tool