

**Garant**
**Keyway broaching toolholder for keyway broaching equipment Shank WTO,  
from slot width m: 6mm**

**Order data**

Order number	290352 6
GTIN	4062406099596
Item class	29K

**Description**
**Attention:**

Always use the minimum pre-drill  $\varnothing$  to match the slot width (e.g. for slot width 14 mm, minimum pre-drill  $\varnothing = 38.22$  mm).

**Note:**

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

**Technical description**

Shank $\varnothing$	16 mm
Reach $L_1$	37 mm
suitable for slot width m	6; 8 mm

Screw	290399 2
Centre offset $L_3$	9 mm
Min. pre-drilling $-\varnothing D_{\min}$	17.49 mm
Min. pre-drilling $-\varnothing D_{\min}$	17.85 mm
Tool holder $\varnothing D_1$	16 mm
Through-coolant	no
Shank length $L_s$	6 mm
Shank	WTO
Type of product	Keyway broaching and profile slotting tool