

Garant

**Keyway broaching toolholder for keyway broaching equipment Shank WTO,
from slot width m: 2mm**


Order data

| | |
|--------------|---------------|
| Order number | 290352 2 |
| GTIN | 4062406099558 |
| Item class | 29K |

Description
Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 14 mm, minimum pre-drill $\varnothing = 38.22$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

Technical description

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|---|----------|
| Centre offset L_3 | 3.65 mm |
| Screw | 290399 1 |
| Min. pre-drilling $-\varnothing D_{\min}$ | 7.03 mm |

| | |
|-------------------------------|--|
| suitable for slot width m | 2 mm |
| Shank \varnothing | 16 mm |
| Reach L_1 | 25 mm |
| Tool holder $\varnothing D_1$ | 6.5 mm |
| Through-coolant | no |
| Shank length L_s | 6 mm |
| Shank | WTO |
| Type of product | Keyway broaching and profile slotting tool |